

Ø	Metric			Metric Fine		
	Pitch	Drill Size		Pitch	Drill Size	
		mm	in		mm	in
M1.6	0.35	1.25	3/64	–	–	–
M1.8	0.35	1.45	0.059 (#53)	–	–	–
M2	0.4	1.60	0.063 (#52)	–	–	–
M2.2	0.45	1.75	0.070 (#50)	–	–	–
M2.5	0.45	2.05	0.081 (#46)	–	–	–
M3	0.5	2.50	0.099 (#39)	–	–	–
M3.5	0.6	2.90	0.116 (#32)	–	–	–
M4	0.7	3.30	0.128 (#30)	–	–	–
M4.5	0.75	3.70	0.147 (#26)	–	–	–
M5	0.8	4.20	0.166 (#19)	–	–	–
M6	1	5.00	0.199 (#8)	–	–	–
M7	1	6.00	0.238 (B)	–	–	–
M8	1.25	6.80	0.266 (H)	1	7.00	0.277 (J)
M10	1.5	8.50	0.339 (R)	1.25	8.80	11/32
M12	1.75	10.20	0.404 (Y)	1.50	10.50	0.413 (Z)
M14	2	12.00	15/32	1.50	12.50	1/2
M16	2	14.00	9/16	1.5	14.50	37/64
M18	2.5	15.50	39/64	1.5	16.50	21/32
M20	2.5	17.50	11/16	1.5	18.50	47/64
M22	2.5	19.50	49/64	1.5	20.50	13/16
M24	3	21.00	53/64	2	22.00	7/8
M27	3	24.00	61/64	2	25.00	63/64
M30	3.5	26.50	1-3/64	2	28.00	1-7/64
M33	3.5	29.50	1-11/64	2	31.00	1-7/32
M36	4	32.00	1-17/64	3	33.00	1-19/64
M39	4	35.00	1-25/64	3	36.00	1-27/64